

2. táblázat

| d_1 | M12 | M16 | M20 | M24 | M27 | M30x3 | M33x3 | M36x3 | M39x3 | M42x3 | M45x3 | M48x3 | M52x3 | M56x4 | M60x4 | M64x4 | M68x4 | M72x6 | M90x6 | |
|----------------|-----------|-----------|-----------|-----------|------|-----------|-------|-------|-------|-----------|-------|-------|-----------|-------|-------|-------|------------|-------|-------|--|
| d_2^* | 10,8 | 14,6 | 18,3 | 22 | 25 | 28 | 31 | 34 | 37 | 40 | 43 | 46 | 50 | 53,6 | 57,6 | 61,6 | 65,6 | 68 | 86 | |
| d_3 | 12 | 16 | 20 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | - | - | - | - | - | - | - | |
| d_4 | 9 | 12 | 15 | 18 | 20 | 22 | 25 | 25 | 28 | 28 | 32 | 32 | 36 | 40 | 40 | 40 | 40 | 40 | 40 | |
| | ±1,0 | | | | ±1,5 | | | | ±2,0 | | | | ±2,5 | | | | | | | |
| d_5 | 8,5 | 12 | 15 | 18 | 20,5 | 23,5 | 26 | 29 | 31,5 | 34,5 | 37 | 40 | 43 | 45,8 | 51,3 | 53 | 57,4 | 60,1 | 76,3 | |
| b | 23 | 26 | 32 | 36 | 39 | 44 | 47 | 50 | 53 | 57 | 60 | 63 | 75 | 80 | 85 | 90 | 105 | 110 | 135 | |
| | +3,5 0 | +4,0 0 | +5,0 0 | +6,0 0 | | | | | | | | | +8,0 0 | | | | +12,0 0 | | | |
| z_{max} | 1,8 | 2 | 2,5 | 3 | 3 | 3,5 | 3,5 | 4 | 4 | 4,5 | 4,5 | 5 | 5 | 6 | 6 | 6 | 8 | 8 | 8 | |
| z_2 | 4 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 12 | 12 | 12 | 14 | 16 | 18 | 18 | 18 | 18 | 18 | 18 | |
| | ±1,0 | | | | ±2,0 | | | | ±2,5 | | | | | | | | | | | |
| a | 7 | 10 | 13 | 15 | 17 | 19 | 22 | 22 | 24 | 24 | 27 | 27 | 30 | 32 | 32 | 32 | 32 | 32 | 32 | |
| | 0 -0,3 | 0 -0,4 | | | | 0 -0,5 | | | | 0 -1,0 | | | | | | | | | | |
| l_{min}^{**} | 70 | 85 | 105 | 120 | 140 | 150 | 160 | 170 | 190 | 200 | 210 | 230 | 250 | 270 | 290 | 310 | 350 | 360 | 440 | |

* Névleges méret, tűrése a gyártástechnológiától függ.

** Rugalmas szárú szegcsavarokhoz (E és F alak), egyéb szegcsavarok l mérete a 2.8. szakasz szerint.